



# West Ada

## SCHOOL DISTRICT

## Gym Floor Re-Finishing Standard

Step 1: Sand entire floor with a 50 grit paper to remove 90% of finish.

Step 2: Sand floor with 60 grit paper to remove remainder of finish.

Step 3: Sand entire floor with 80 grit belt machine to remove 60 grit sanding marks

Step 4: Sand entire floor with 100 grit belt paper.

Step 5: Buff entire floor using a 100 grit screen, Vacuum and tack dust free apply 1 coat Bona Gym floor sealer, let dry.

Step 6: Buff entire floor using a 100 grit screen, vacuum and tack dust free Apply a 2nd coat of Bona Gym Floor. Let dry.

Step 7: Buff entire floor using a 120 grit screen, Vacuum and tack dust free apply lettering and logos, game lines etc. Let paint dry completely.

Step 8: Once paint is dry abrade floor again using a maroon pad over entire floor, Vacuum and tack floor dust free. Apply 1 coat of Bona Gym Floor Finish, let dry

Step 9: Buff entire floor with maroon pads vacuum and tack dust free apply 1 coat Bona Gym Floor Finish. Let cure for a minimum of 10 days before normal use.

*--Before start of project take all necessary steps to ensure proper dust control procedures are taken.*

*--Please take necessary step to coordinate with the Head Custodian of the school.*

*-- At the end of each working day, please clean up and remove debris from job site. This includes but is not limited to all soiled rags, sanding discs, wood dust etc.*